



1200 New Jersey Ave., SE Washington, D.C. 20590

In Reply Refer To: HSST-1/B-333

Mr. Louis Ruzzi Pennsylvania Department of Transportation. 400 North St., 7th floor Harrisburg, Pennsylvania 17120 USA

Dear Mr. Ruzzi:

This letter is in response to your September 18, 2019 request for the Federal Highway Administration (FHWA) to review a roadside safety device, hardware, or system for eligibility for reimbursement under the Federal-aid highway program. This FHWA letter of eligibility is assigned FHWA control number B-333 and is valid until a subsequent letter is issued by FHWA that expressly references this device.

Decision

The following device is eligible within the length-of-need, with details provided in the form which is attached as an integral part of this letter:

• PennDOT PA Type 10M Bridge Barrier

Scope of this Letter

To be found eligible for Federal-aid funding, new roadside safety devices should meet the crash test and evaluation criteria contained in the American Association of State Highway and Transportation Officials' (AASHTO) Manual for Assessing Safety Hardware (MASH). However, the FHWA, the Department of Transportation, and the United States Government do not regulate the manufacture of roadside safety devices. Eligibility for reimbursement under the Federal-aid highway program does not establish approval, certification or endorsement of the device for any particular purpose or use.

This letter is not a determination by the FHWA, the Department of Transportation, or the United States Government that a vehicle crash involving the device will result in any particular outcome, nor is it a guarantee of the in-service performance of this device. Proper manufacturing, installation, and maintenance are required in order for this device to function as tested.

This finding of eligibility is limited to the crashworthiness of the system and does not cover other structural features, nor conformity with the Manual on Uniform Traffic Control Devices.

Eligibility for Reimbursement

Based solely on a review of crash test results and certifications submitted by the manufacturer, and the crash test laboratory, FHWA agrees that the device described herein meets the crash test and evaluation criteria of the AASHTO's MASH. Therefore, the device is eligible for reimbursement under the Federal-aid highway program if installed under the range of tested conditions.

Name of system: PennDOT PA Type 10M Bridge Barrier

Type of system: Bridge Barrier

Test Level: MASH Test Level 4 (TL4)

Testing conducted by: Texas A&M Transportation Institute

Date of request: September 18, 2019

FHWA concurs with the recommendation of the accredited crash testing laboratory on the attached form

Full Description of the Eligible Device

The device and supporting documentation, including reports of the crash tests or other testing done, videos of any crash testing, and/or drawings of the device, are described in the attached form.

Notice

This eligibility letter is issued for the subject device as tested. Modifications made to the device are not covered by this letter. Any modifications to this device should be submitted to the user (i.e., state DOT) as per their requirements.

You are expected to supply potential users with sufficient information on design, installation and maintenance requirements to ensure proper performance.

You are expected to certify to potential users that the hardware furnished has the same chemistry, mechanical properties, and geometry as that submitted for review, and that it will meet the test and evaluation criteria of AASHTO's MASH.

Issuance of this letter does not convey property rights of any sort or any exclusive privilege. This letter is based on the premise that information and reports submitted by you are accurate and correct. We reserve the right to modify or revoke this letter if: (1) there are any inaccuracies in the information submitted in support of your request for this letter, (2) the qualification testing was flawed, (3) in-service performance or other information reveals safety problems, (4) the system is significantly different from the version that was crash tested, or (5) any other information indicates that the letter was issued in error or otherwise does not reflect full and complete information about the crashworthiness of the system.

Standard Provisions

- To prevent misunderstanding by others, this letter of eligibility designated as FHWA control number B-333 shall not be reproduced except in full. This letter and the test documentation upon which it is based are public information. All such letters and documentation may be reviewed upon request.
- This letter shall not be construed as authorization or consent by the FHWA to use, manufacture, or sell any patented system for which the applicant is not the patent holder.
- This FHWA eligibility letter is not an expression of any Agency view, position, or determination of validity, scope, or ownership of any intellectual property rights to a specific device or design. Further, this letter does not impute any distribution or licensing rights to the requester. This FHWA eligibility letter determination is made based solely on the crash-testing information submitted by the requester. The FHWA reserves the right to review and revoke an earlier eligibility determination after receipt of subsequent information related to crash testing.

Sincerely,

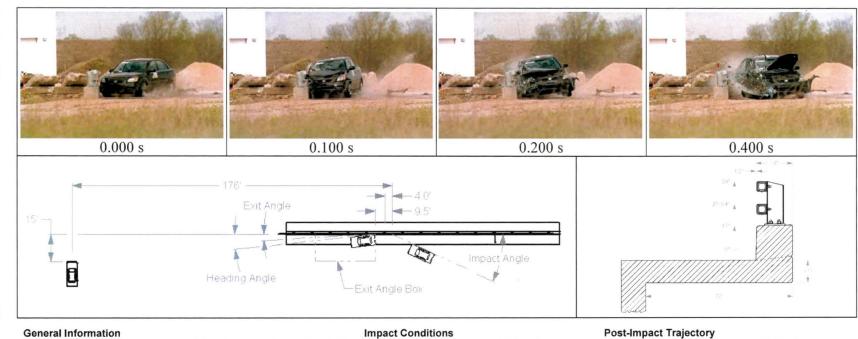
Michael S. Griffith

Director, Office of Safety Technologies

Michael S. Firtheth

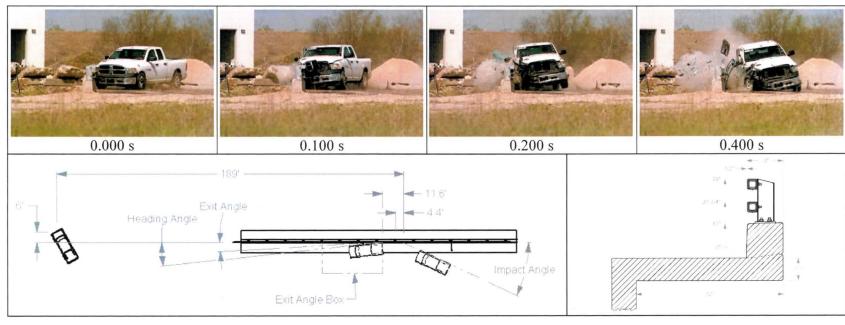
Office of Safety

Enclosures



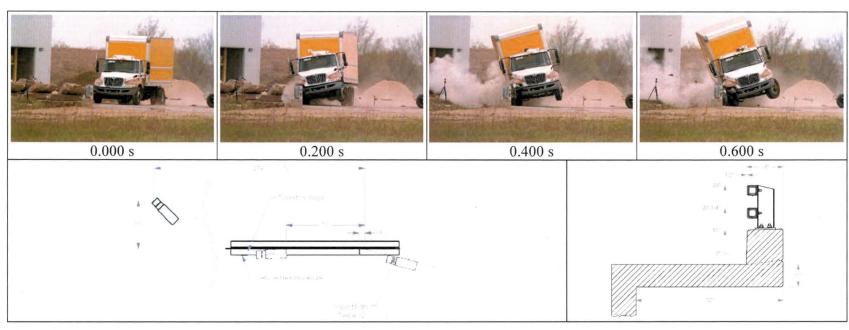
General Information		Impact Conditions	Post-Impact Trajectory
Test Agency	Texas A&M Transportation Institute (TTI)	Speed 62.5 mi/h	Stopping Distance 176 ft downstream
Test Standard Test No	MASH Test 4-10	Angle 24.8°	15 ft toward traffic
TTI Test No	611101-1	Location/Orientation 4.0 ft upstream of	Vehicle Stability
Test Date	2019-03-29	edge of post 10	Maximum Yaw Angle 47°
Test Article		Impact Severity 57 kip-ft	Maximum Pitch Angle 5°
Type	Bridge Rail	Exit Conditions	Maximum Roll Angle 15°
Name	PennDOT PA Type 10M Bridge Barrier	Speed 50.9 mi/h	Vehicle Snagging No
Installation Length	149 ft-10 inches	Trajectory/Heading Angle 7.0° / 8.4°	Vehicle Pocketing No
Material or Key Elements	17-inch tall x 18-inch thick reinforced	Occupant Risk Values	Test Article Deflections
	concrete parapet with two HSS 5x5x%	Longitudinal OIV 20.0 ft/s	Dynamic 0.4 inch
	rails at 273/4 inches and 39 inches to top	Lateral OIV 34.1 ft/s	Permanent None
Soil Type and Condition	Reinforced concrete bridge deck, Damp	Longitudinal Ridedown 4.0 g	Working Width 18.0 inches
Test Vehicle		Lateral Ridedown 10.6 g	Height of Working Width 17.0 inches
Type/Designation	1100C	THIV 43.4 km/h	Vehicle Damage
Make and Model	2010 Kia Rio	PHD 10.6 g	VDS01RFQ5
Curb	2477 lb	ASI2.80	CDC 01FREW4
Test Inertial	2467 lb	Max. 0.050-s Average	Max. Exterior Deformation 6.0 inches
Dummy	165 lb	Longitudinal11.3 g	OCDI RF0100200
Gross Static	2632 lb	Lateral21.0 g	Max. Occupant Compartment
		Vertical 2.6 g	Deformation 2.5 inches

Figure 5.6. Summary of Results for MASH Test 4-10 on PennDOT PA Type 10M Bridge Barrier.



General Information		Impact Conditions	Post-Impact Trajectory
Test Agency	Texas A&M Transportation Institute (TTI)	Speed 61.8 mi/h	Stopping Distance 189 ft downstream
Test Standard Test No	MASH Test 4-11	Angle 25.9°	6 ft toward field side
TTI Test No	611101-2	Location/Orientation 4.4 upstream of	Vehicle Stability
Test Date	2019-03-27	edge of post 7	Maximum Yaw Angle 39°
Test Article		Impact Severity 123 kip-ft	Maximum Pitch Angle 7°
Type	Bridge Rail	Exit Conditions	Maximum Roll Angle 19°
	PennDOT PA Type 10M Bridge Barrier	Speed 49.0 mi/h	Vehicle Snagging No
Installation Length		Trajectory/Heading Angle 7.9°/4.8°	Vehicle Pocketing No
	17-inch tall x 18-inch thick reinforced	Occupant Risk Values	Test Article Deflections
material of ricy Elements	concrete parapet with two HSS 5x5x3/8	Longitudinal OIV 20.3 ft/s	Dynamic 1.9 inches
	rails at 273/4 inches and 39 inches to top	Lateral OIV 28.9 ft/s	Permanent None
Soil Type and Condition	Reinforced concrete bridge deck, Damp	Longitudinal Ridedown 4.0 g	Working Width 18.0 inches
Test Vehicle	, , , , , , , , , , , , , , , , , , ,	Lateral Ridedown 9.6 g	Height of Working Width 17.0 inches
Type/Designation	2270P	THIV 38.9 km/h	Vehicle Damage
Make and Model		PHD9.6 g	VDS01RFQ5
Curb	·	ASI 1.86	CDC
Test Inertial		Max. 0.050-s Average	Max. Exterior Deformation 11.5 inches
Dummy		Longitudinal9.4 g	OCDI RF0113200
Gross Static		Lateral14.7 g	Max. Occupant Compartment
	2.2.2	Vertical	Deformation 8.0 inches

Figure 6.6. Summary of Results for MASH Test 4-11 on PennDOT PA Type 10M Bridge Barrier.



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General Information Test Agency Texas A&M Transportation Institute (TTI) Test Standard Test No MASH Test 4-12 TTI Test No 611101-3 Test Date 2019-03-25 Test Article Type Name Bridge Rail Name PennDOT PA Type 10M Bridge Barrier	Impact Conditions Speed	Maximum Yaw Angle
Installation Length	Trajectory/Heading Angle 0° / 0° Occupant Risk Values Longitudinal OIV	Vehicle Pocketing
Test Vehicle Type/Designation 10000S Make and Model 2011 International 4300 SUT Curb 14,290 lb Test Inertial 22, 340 lb Dummy No Dummy Gross Static 22,340 lb	Lateral Ridedown 6.7 g THIV 16.2 km/h PHD 6.8 g ASI 0.35 Max. 0.050-s Average -1.9 g Longitudinal -1.9 g Lateral -3.3 g Vertical -3.7 g	Height of Working Width

Figure 7.6. Summary of Results for MASH Test 4-12 on PennDOT PA Type 10M Bridge Barrier.

Request for Federal Aid Reimbursement Eligibility of Highway Safety Hardware

	Date of Request:	September 18, 2019	
	Name:	Louis J. Ruzzi, P.E.	
ter	Company:	Pennsylvania Department of Transport	tation
Submitter	Address:	400 North St., 7th Floor, Harrisburg, Pe	nnsylvania 17120
Sub	Country:	USA	
	To:	Michael S. Griffith, Director FHWA, Office of Safety Technologies	

I request the following devices be considered eligible for reimbursement under the Federal-aid highway program.

Device & Testing Criterion - Enter from right to left starting with Test Level

1-1-1

System Type	Submission Type	Device Name / Variant	Testing Criterion	Test Level
'B': Rigid/Semi-Rigid Barriers (Roadside, Median, Bridge Railings)	Physical Crash TestingEngineering Analysis	PennDOT PA Type 10M Bridge Barrier	AASHTO MASH	TL4

By submitting this request for review and evaluation by the Federal Highway Administration, I certify that the product(s) was (were) tested in conformity with the AASHTO Manual for Assessing Safety Hardware and that the evaluation results meet the appropriate evaluation criteria in the MASH.

Individual or Organization responsible for the product:

Contact Name:	Louis J. Ruzzi, P.E.	Same as Submitter 🔀
Company Name:	Pennsylvania Department of Transportation	Same as Submitter 🖂
Address:	400 North St., 7th Floor, Harrisburg, Pennsylvania 17120	Same as Submitter 🖂
Country:	USA	Same as Submitter 🖂

Enter below all disclosures of financial interests as required by the FHWA `Federal-Aid Reimbursement Eligibility Process for Safety Hardware Devices' document.

Texas A&M Transportation Institute (TTI) was contracted by Gannett Fleming, Inc. to perform full-scale crash testing of the PennDOT PA Type 10M Bridge Barrier. There are no shared financial interests in the PennDOT PA Type 10M Bridge Barrier by TTI, or between PennDOT and TTI, or between Gannett Flemming, Inc. and TTI other than the costs involved in the actual crash tests and reports for this submission to FHWA.

PRODUCT DESCRIPTION

New Hardware or Significant Modification	Modification to Existing Hardware	
The test installation for the Penireinforced concrete deck and be barrier. The deck was cantileverside of the deck. The barrier was the top of the deck, were 27.75 inches from the downstream en There were three joints in the besthird between posts 9 and 10. To other two joints were only in the	nDOT PA Type 10M Bridge Barrier was 149 ft-10 inches arrier, with steel rails supported by steel posts anchore red 72 inches, with the field side of the 18-inch wide by steel 71 inches tall, and the heights to the top of the two stinches and 39 inches. There were 15 posts, spaced at 1 inches arrier: one between posts 3 and 4, the second between fine joint between posts 3 and 4 was cast in both the barrier. Five sections of double steel tubular rail were thes (for the top rail) and 30 inches (for the bottom rail 113.	d to the top of the arrier flush with the field teel rails, measured from 10 ft, beginning at 44 d of the barrier and deck. In posts 6 and 7, and the arrier and deck. The e installed on the posts.
	CRASH TESTING	
all of the critical and relevant cra	er affiliated with the testing laboratory, agrees in supports the state of this device listed above were conducted to mined that no other crash tests are necessary to determined that no other crash tests are necessary to determine the state of the stat	o meet the MASH test
Engineer Name:	D. Lance Bullard, Jr. P.E.	
Engineer Signature:		ed by D. Lance Bullard, Jr. 9.18 13:59:22 -05'00'
Address:	TTI, TAMU 3135, College Station, TX 77843-3135	Same as Submitter
Country:	USA	Same as Submitter

A brief description of each crash test and its result:

Required Test	Narrative	Evaluation
Number	Description	Results
	TTI Crash Test Report No. 611101-01 contains the results of this 4-10 test that was conducted on March 29, 2019. The target CIP for MASH Test 4-10 was 3.6 ft ± 1 ft upstream of the flange edge of post 10 (near the lower rail splice).	
	The PennDOT PA Type 10M Bridge Barrier system contained and redirected the 1100C vehicle. The vehicle did not penetrate, underride, or override the installation. The dynamic deflection of the bridge rail during the test was 0.4 inch.	
4-10 (1100C)	No detached elements, fragments, or other debris were present to penetrate or show potential for penetrating the occupant compartment, or to present hazard to others in the area.	PASS
	Maximum occupant compartment deformation was 2.5 inches in the right front floor pan.	
	The 1100C vehicle remained upright during and after the collision event. Maximum roll and pitch angles were 15° and 5°, respectively.	
	Occupant risk factors were within the allowable limits of MASH. Longitudinal OIV was 20.0 ft/s, and lateral OIV was 34.1 ft/s. Longitudinal occupant ridedown acceleration was 4.0 g, and lateral occupant ridedown acceleration was 10.6 g.	

	valuation Results
contains the results of this 4-11 test that was conducted on March 27, 2019. The target CIP for MASH Test 4-11 was 4.3 ft ±1 ft upstream of the flange edge of post 7	
The PennDOT PA Type 10M Bridge Barrier contained and redirected the 2270P vehicle. The vehicle did not penetrate, underride, or override the installation. The dynamic deflection of the bridge rail during the test was 1.9 inches. No detached elements, fragments, or other debris were present to penetrate or show potential for penetrating the occupant compartment, or to present hazard to others in the area. Maximum occupant compartment deformation was 8.0 inches in the lateral area across the cab at hip height. The 2270P vehicle remained upright during and after the collision event. Maximum roll	

		rage 5 or o
4-12 (10000S)	TTI Crash Test Report No. 611101-03 contains the results of this 4-12 test that was conducted on March 25, 2019. The target CIP for MASH Test 4-12 was 5 ft ±1 ft upstream of the flange edge of post 4 (near the lower rail splice). The PennDOT PA Type 10M Bridge Barrier contained and redirected the 10000S vehicle. The vehicle did not penetrate, underride, or override the installation. Maximum dynamic deflection during the test was not obtainable during the test, however, maximum permanent deformation was 0.5 inch. No detached elements, fragments, or other debris were present to penetrate or show potential for penetrating the occupant compartment, or to present hazard to others in the area. Maximum occupant compartment deformation was 2.75 inches in the right front floor pan. The 10000S vehicle remained upright during and after the collision event.	PASS
4-20 (1100C)	This Optional Test was not performed. This request is only for a stand alone bridge rail system, and not for a Transition between two different barrier systems. Therefore, Test 4-20 is Non-Relevant.	Non-Relevant Test, not conducted
4-21 (2270P)	This Optional Test was not performed. This request is only for a stand alone bridge rail system, and not for a Transition between two different barrier systems. Therefore, Test 4-21 is Non-Relevant.	Non-Relevant Test, not conducted
4-22 (10000S)	This Optional Test was not performed. This request is only for a stand alone bridge rail system, and not for a Transition between two different barrier systems. Therefore, Test 4-22 is Non-Relevant.	Non-Relevant Test, not conducted

Full Scale Crash Testing was done in compliance with MASH by the following accredited crash test laboratory (cite the laboratory's accreditation status as noted in the crash test reports.):

Laboratory Name:	Texas A&M Transportation Institute		
Laboratory Signature:	Bill Griffith		gned by Bill Griffith .09.27 09:24:16 -05'00'
Address:	TTI, TAMU 3135, College Station, TX 77843-3135 Same as Submitter		Same as Submitter
Country:	USA Same		Same as Submitter
Accreditation Certificate Number and Dates of current Accreditation period :	ISO 17025-2017 Laboratory A2LA Certificate Number: 2821.01 Valid To: April 30, 2021		

Submitter Signature*:

Submit Form

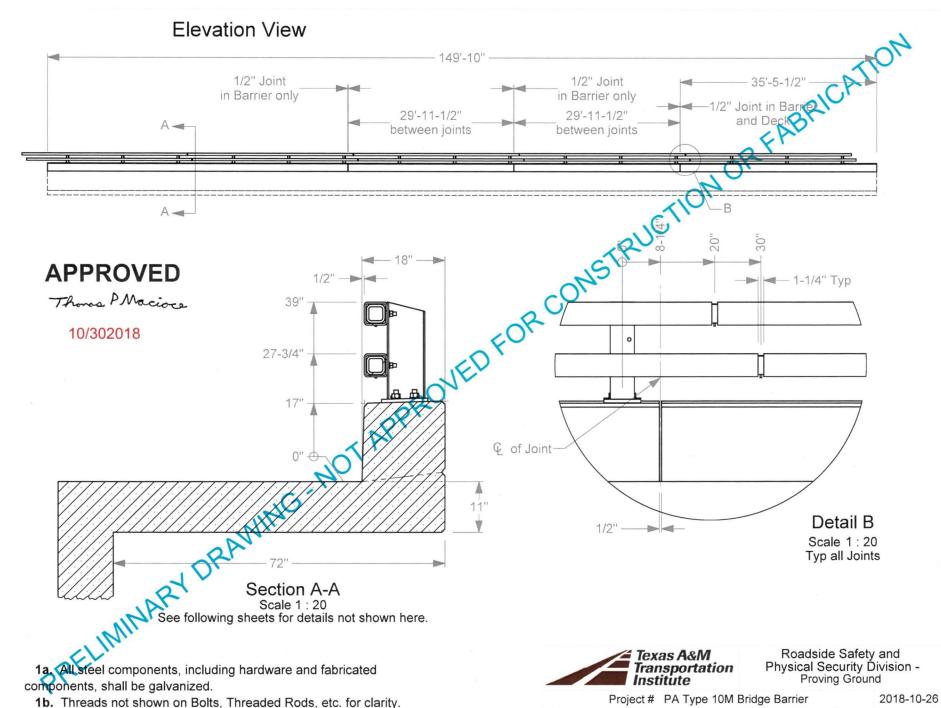
ATTACHMENTS

Attach to this form:

- 1) Additional disclosures of related financial interest as indicated above.
- A copy of the full test report, video, and a Test Data Summary Sheet for each test conducted in support of this request.
- 3) A drawing or drawings of the device(s) that conform to the Task Force-13 Drawing Specifications [Hardware Guide Drawing Standards]. For proprietary products, a single isometric line drawing is usually acceptable to illustrate the product, with detailed specifications, intended use, and contact information provided on the reverse. Additional drawings (not in TF-13 format) showing details that are relevant to understanding the dimensions and performance of the device should also be submitted to facilitate our review.

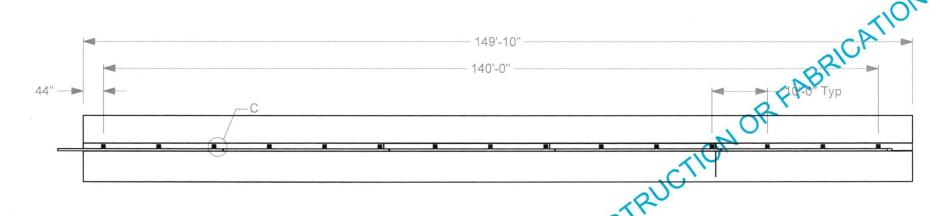
FHWA Official Business Only:

Eligibil	ity Letter	
Number	Date	Key Words

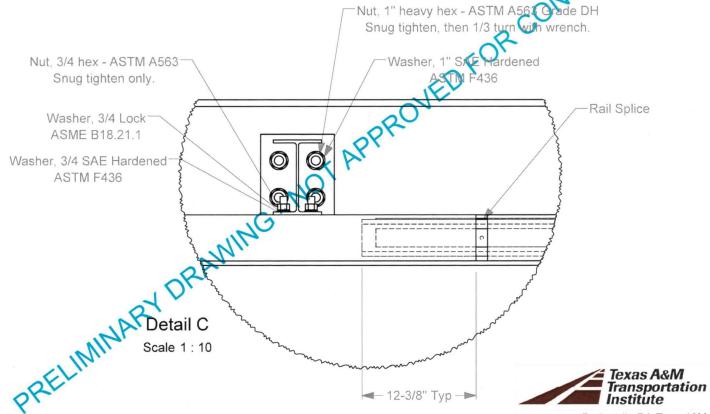


Drawn by GES Scale 1:200

Sheet 1 of 9 Elevation View



Plan View



Roadside Safety and Physical Security Division -Proving Ground

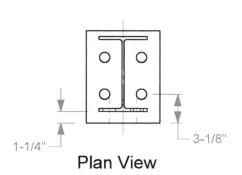
Project # PA Type 10M Bridge Barrier

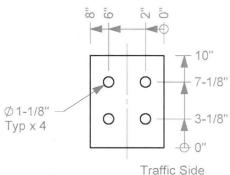
2018-10-26

Drawn by GES Scale 1:200

Sheet 2 of 9 Plan View

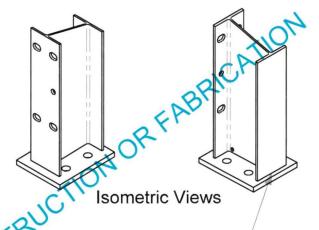






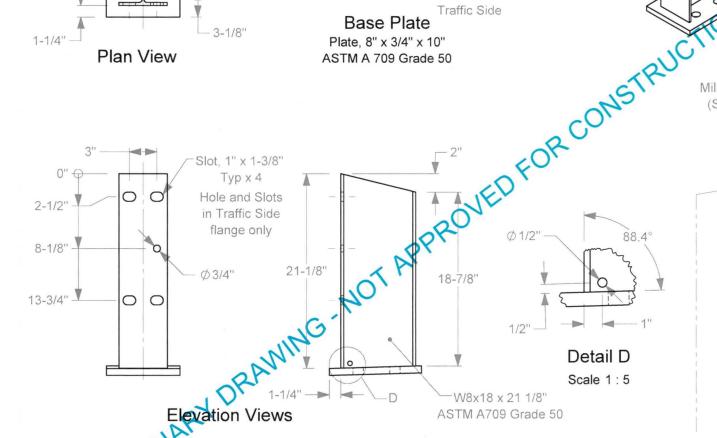
Base Plate

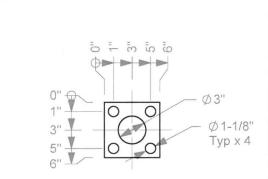
ASTM A 709 Grade 50



Mill to Bear (See 3a)

1/4





Anchor Plate Plate, 6" x 1/4" x 6" ASTM A 709 grade 36

3a. Mill to Beacis defined as follows: A minimum of 25% of the Post web and compression flange end area must fit within 1/32" of the Base Plate, with no gap more than 0.040" for the remaining 75% of the end area.

3b. Galvanize all components after fabrication is complete.

3c. All welding must be performed by certified welders using industry standard practices.



Roadside Safety and Physical Security Division -Proving Ground

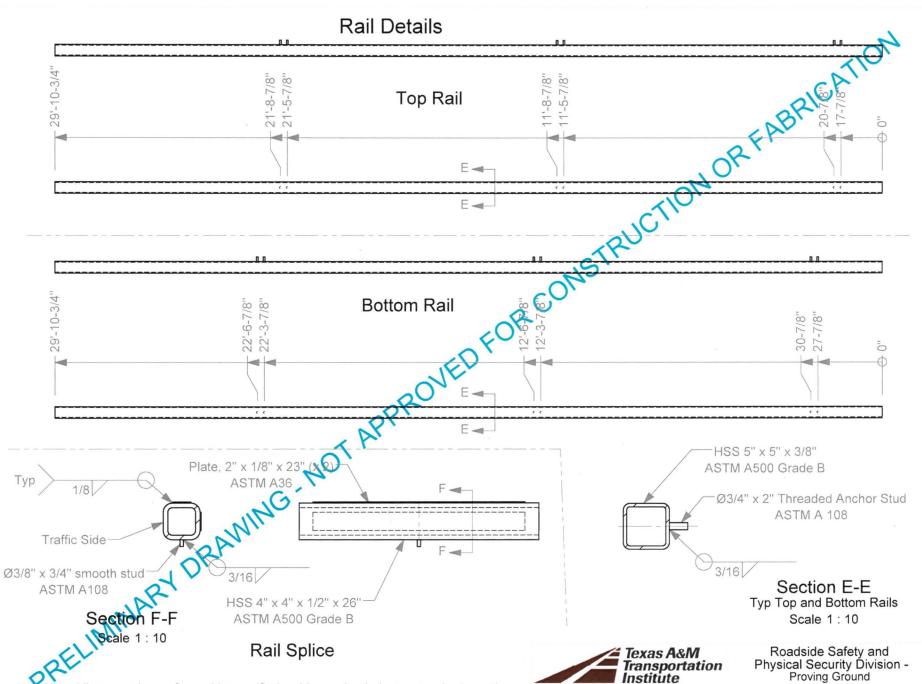
Project # PA Type 10M Bridge Barrier

2018-10-26

Drawn by GES

Scale 1:10

Sheet 3 of 9 Post Details



4a. All welding must be performed by certified welders using industry standard practices.

4b. Galvanize all components after fabrication is complete.

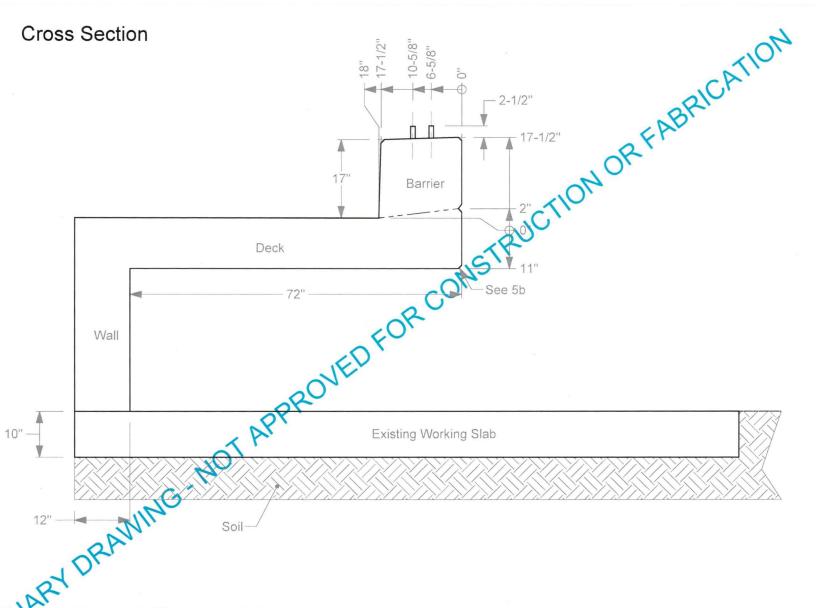
Project # PA Type 10M Bridge Barrier

2018-10-26

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Scale 1:40

Sheet 4 of 9 Rail Details



5a. Note 1/2" slope at top of Barrier and 1/2" slope on traffic face.

5b. Chamfer 34" each way at back of Deck, and top and back of Barrier, five places total.

5c. Rake finish construction joint between Barrier and Deck.

5d The concrete strength shall be as follows: Working Slab and Moment Slab: minimum 3000 psi. Wall and Deck: 4000 psi. Barrier 3500 psi.



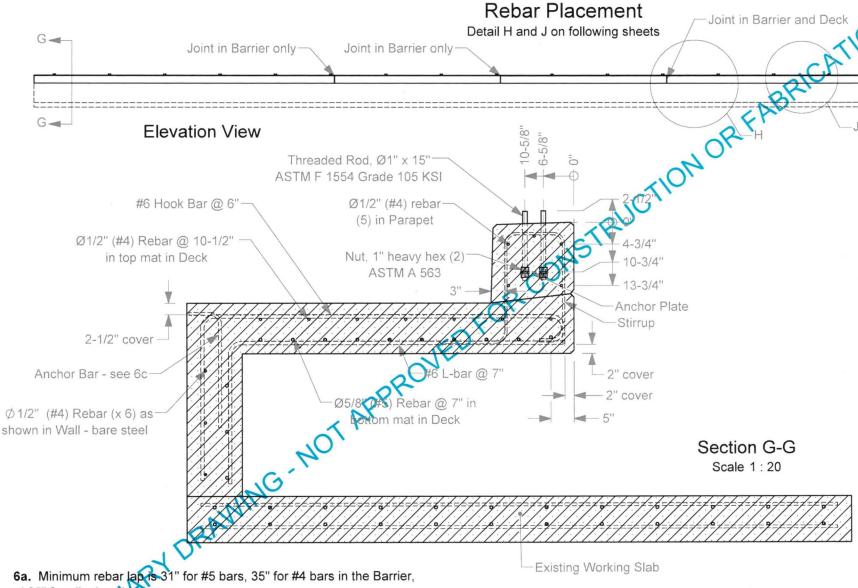
Roadside Safety and Physical Security Division -Proving Ground

Project # PA Type 10M Bridge Barrier

2018-10-26

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Sheet 5 of 9 Cross Section



and 25" for all other #4 bars.

6b. All rebar is grade 60, and epoxy coated unless otherwise indicated.

6c. The Anchor Bars weld to existing rebar (not shown here) protruding from the rupway. Minimum 3" weld, bars at maximum 18" spacing.

6d. Rebar placement dimensions are to centerline unless otherwise indicated by "cover" or "cvr".



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Project # PA Type 10M Bridge Barrier

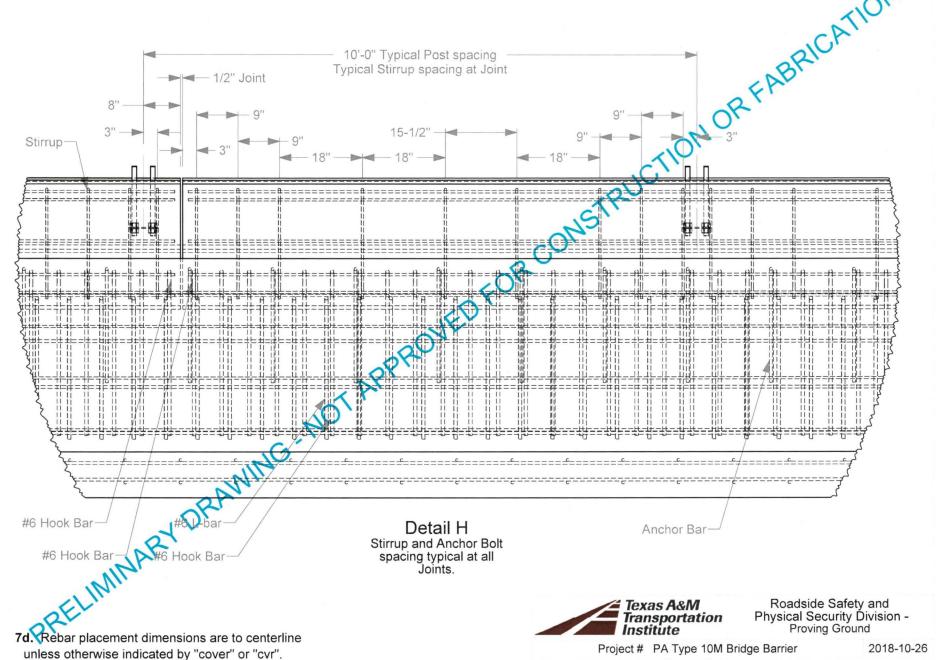
2018-10-26

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Scale 1:200

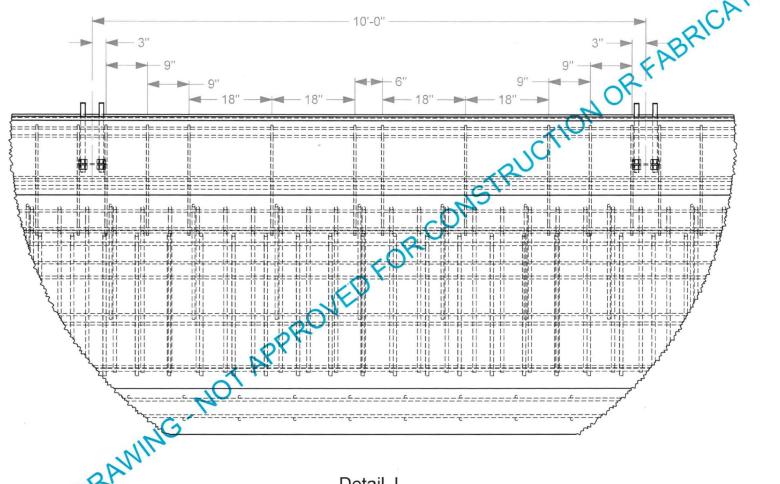
Sheet 6 of 9 Rebar Placement

Sheet 7 of 9 Detail H



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Scale 1:20



Detail J
Typical rebar spacing not at Joint.

86 Rebar placement dimensions are to centerline unless otherwise indicated by "cover" or "cvr".



Roadside Safety and Physical Security Division -Proving Ground

Project # PA Type 10M Bridge Barrier

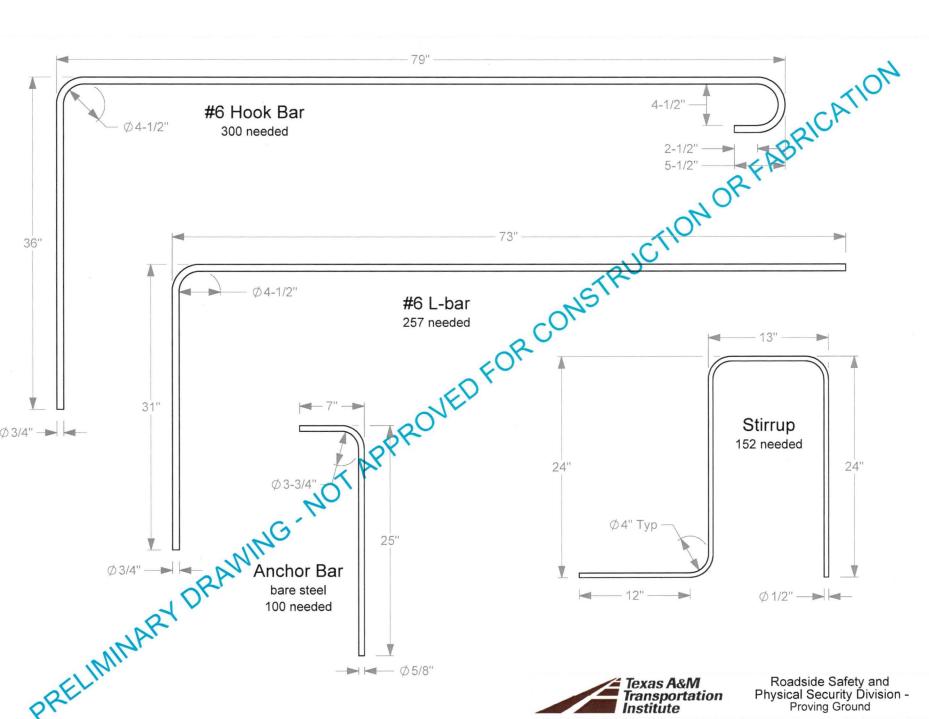
2018-10-26

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Scale 1:20

Sheet 8 of 9 Detail J





9a. All rebar is grade 60, and epoxy coated unless otherwise indicated.

Project # PA Type 10M Bridge Barrier

rrier 2018-10-26

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Sheet 9 of 9 Rebar Bends